



HEAVY DUTY CONNECTOR





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HEAVY DUTY CONNECTOR

Products with 3 - 48 contacts, which can carry 250V~460V and 10A ~80A current in electrical circuit connections, are designed for power and signals transmission.

Standards: EN61984 -UL1977

Applications:

- Machine systems
- Robotics
- Energy (Solar and Wind power plants, etc.)
- Agricultural machinery
- Transport Vehicles
- Automation (Industry 4.0 applications etc.)
- Automotive (Electric Cars etc.)
- Defense Industry

This product group is used for power, signal, data distribution.

TS EN 61984: This standard covers connectors with a rated voltage of 50 Volts to 1000 Volts and a rated current of up to 125 Amps per contact. **Turkey**

UL1977: The Component Connectors standard for Use in Data, Signaling, Control and

Power Applications. USA

EAC: Approval to use in Russia.

Advantages:

- Different Cable entries PG METRIC NPT
- Aluminum/Plastic Housings
- · Various enclosure options are available
- Compact design
- · Long-lasting performance
- Operating ambient temperature: -40C ~125C
- Mechanical working life: ≥500
- Silver Plated Contacts
- Inox stainless screws
- · High construction enclosure options
- NBR Gasket
- · Suitable for DC and AC currents
- Compatible with other brands

Technologies available:

- Signal and power transmission up to 80A / 460V
- · Crimp, Spring, Screw terminations





METECON







Inserts

E Serie

Series

www.metecon.com.tr

EE Series

HSB Series

B | H ies | Ser Housings

A Size B Size



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HEAVY DUTY CONNECTORS - APPLICATIONS





PLASTIC INJECTION MACHINES



CRANES





RAILWAYS



WIND TURBINES



FARMING MACHINES



ROBOTICS



CNC MACHINES



HOT RUNNER PLASTIC MOLDS







HEAVY DUTY CONNECTORS – CODING SYSTEM





29016



Codes start with 29
 use for non-assembled
 inserts or enclosures.





403027S

Codes start with 403
 are used for
 assembled products.



When the letter S comes at the end code of the latched enclosures, it means the latch is made of metal, if there is no letter S, the latch is made of plastic.



2935220405

293522: Product Code 04: pg13,5 Cable Entry 05: Grey Colour

(Enclosure Colour)

At the end of the codes
 of the enclosures, a 4 digit code will be added
 to determine the PG Metric-NPT cable entry
 and colour.





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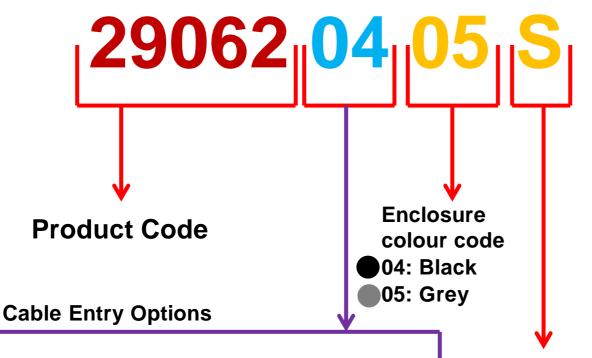
HEAVY DUTY CONNECTORS – CODING SYSTEM



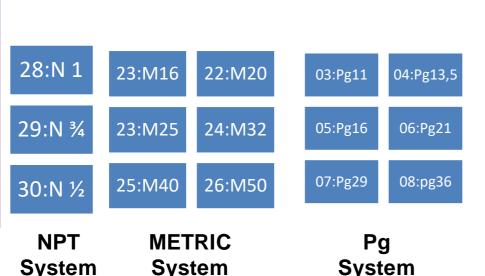


MetricFor International users, Mostly European Countries

PG (Panzer-Gewinde) For International users



- S: It means that the latch is made of Metal.
- If there is no letter S in the code, the latch on the body is made of plastic.
- Note: S letter is used only on latched Hood/Housings.









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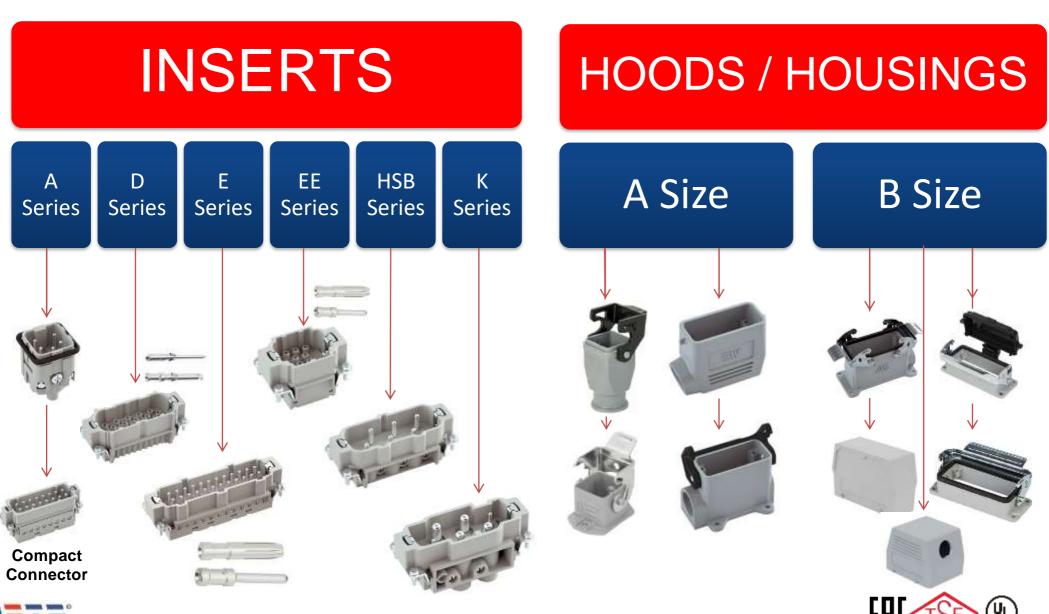
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HEAVY DUTY CONNECTOR – INSERTS / HOUSINGS









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HEAVY DUTY CONNECTORS - INSERTS



Specs.	INSERTS					
Serie	A Series	D Series	E Series	EE Series	HSB Series	K Series
Ampere	10A	10A	16A	16A	35A	16/80A
Voltage	250V	250V	400V	400V	400-690V	400-690V
Operating Voltage	4kV	4kV	6kV	4kV	6kV	6kV
Pole No.	3-4-5	40/64/80/128	6/10/16/24/32/48	10	6 / 12	4/4+2/4+8
Termination	Screw	Crimp	Screw/ Spring/ Crimp	Crimp	Screw	Screw
Suitable enclosure	3A Size	16/24/32/48B Size	B Size	6B Size	24-48B Size	16-24B Size
Cable cross section	1.0~2.5mm²	1.0~2.5mm²	1.0~2.5mm²	1.0~2.5mm²	6mm²	1.5~16.0mm²
			STATE OF THE PARTY	G	0	0.10



Compact Connector



















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HEAVY DUTY CONNECTORS - HOODS / HOUSINGS



HOOD & HOUSING OPTIONS



ENCLOSURE



PLATIC ENCLOSURE



SINGLE LATCH



DOUBLE LATCH









PLASTIC LATCH



TOP/SIDE CABLE ENTRY



DOUBLE CABLE ENTRY



HIGH **CONSTRUCTION**





Single and double hot runner enclosure (Suitable for 10-16-24B Enclosures)

Application: Plastic injection molds with hot runner





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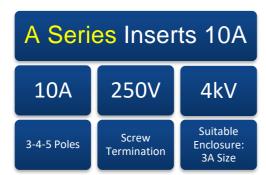
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HEAVY DUTY CONNECTORS: COMPATIBILITY







A Size Enclosures 3A

IP65 Pg11~ M20

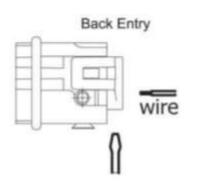
Top & Side Cable Enry Aluminum & Plastic 24 Options

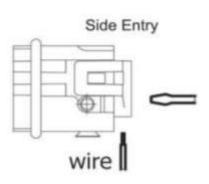




Not: Only 3-4-5 contact inserts have rear and side cable entry options.

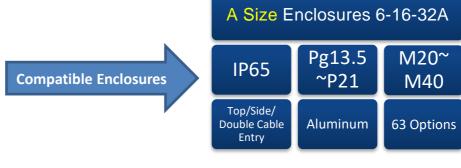
The product selection depends on the application, cable diameter and whether the cable has cable lug or not.



















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HEAVY DUTY CONNECTORS: COMPATIBILITY



D Series Inserts

400V

Terminatio

16A

40-64-80-

128 Poles

Crimp

Suitable Enclosure: : 16-24-32-48B Tip

6kV

B Size Enclosures 16-24-32-48B

IP65

Pg21~ Pg36

Top/Side/ Aluminum **Double Cable** Entry

M50

M25~

221 **Options**







E Series Inserts

16A

6-10-16-24-

32-48 Poles

10 Poles

400V

6kV

Suitable **Enclosure:** B Tip

IP65

Top/Side/

Double Cable

Entry

Top/Side/

Double Cable

Entry

Pg16~ Pg36

B Size Enclosures 6-10-16-24-

32-48B

Aluminum

M20~ M50





EE Series Inserts

Screw/ Spring/

Crimp

Termination



400V

Crimp

Termination

6kV

Suitable

Enclosure: 10

16-32A Tip

Compatible Enclosures

Compatible Enclosures

Compatible Enclosures





~P16

Aluminum

M25

M20~

356

Options

42 Options











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HEAVY DUTY CONNECTORS: COMPATIBILITY





6-12 Kontaklı

Screw **Termination**

Suitable Enclosure: 16-32 Tip

B Size Enclosures 16-32B

IP65

Top/Side/

Double Cable

Entry

Pg21

Aluminum

88 Options

M25~

M40





K Series Inserts

16/80A 400-690V

4/4+2/4+8 Screw Kontaklı Termination

Suitable Enclosure: B Tip

6kV

Compatible Enclosures

Compatible Enclosures

B Size Enclosures 16-24-32-48B

Pg21~

IP65

Entry

Pg36 Top/Side/ Double Cable

Aluminum

M20~ M50

221 **Options**









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HEAVY DUTY CONNECTORS – CODING PINS





- Coding Pin
- 5 x 12 m



1109660

- Guide Pin
- 5 x 12 m



1109760

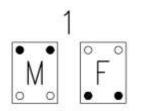
- Guide Bushing
- 5 x 12 m

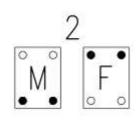


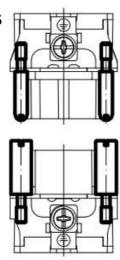
1109860

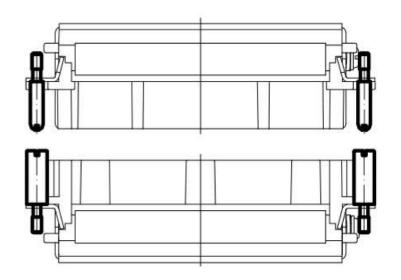
- Single Coding Pin
- 5 x 12 m

- Minimizing and preventing operator errors
- **Prevents mismatching**
- **Up to 72 different combinations**
- Time savings in assembly









Mounting Samples



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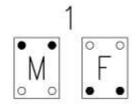
METEAQUA

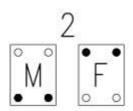
CODING PIN FOR SINGLE INSERTS

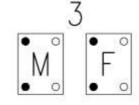


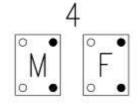


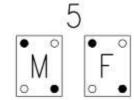
- Coding Pin
- 5 x 12 m

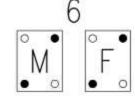




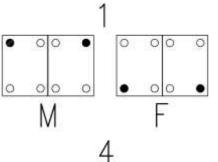


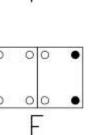


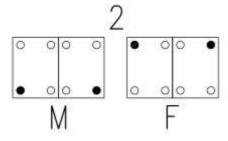


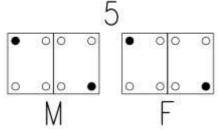


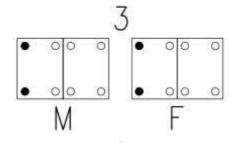
CODING PIN FOR DOUBLE INSERTS

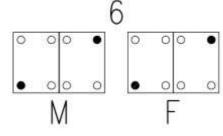












• Code pin

00

Normal mounting screw

- M Male insert
- F Female insert





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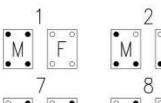


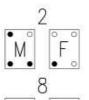
Guide Pin

1109660

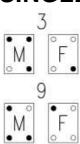


CODING PIN FOR SINGLE INSERTS

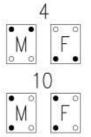


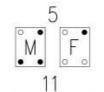


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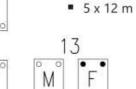


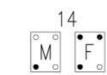


М_•

F°





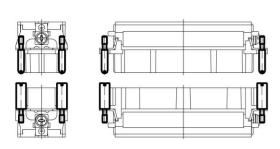




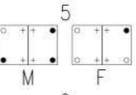
- Guide Bushing
- 5 x 12 m

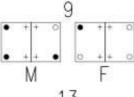
1	5	16		
M	F	M	F	

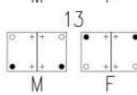
CODING PIN FOR DOUBLE INSERT

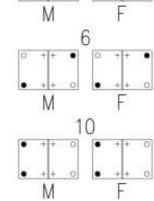


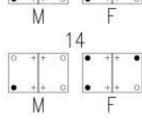


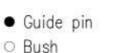




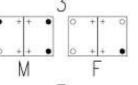


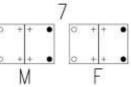


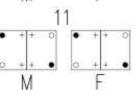


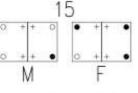


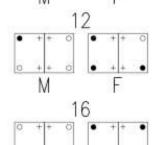
+ Normal mounting screw













- Male insert

- Female insert





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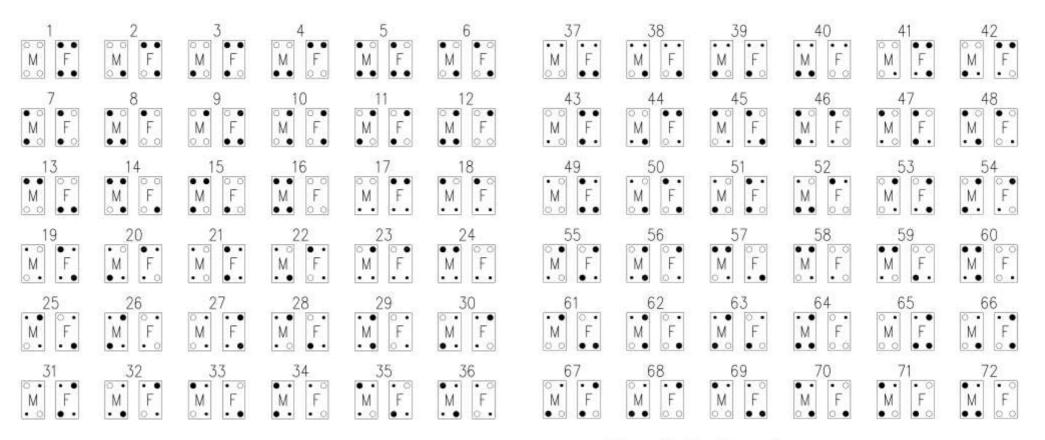
CODING PIN FOR SINGLE INSERTS



- Guide Pin
 Guide Bushing
- 5 x 12 m
- Single Coding Pin

1109860

■ 5 x 12 m



- Guide pin 1109660
- O Guide bushing 1109760
- Single code pin 1109860

M = Male insert

F = Female insert



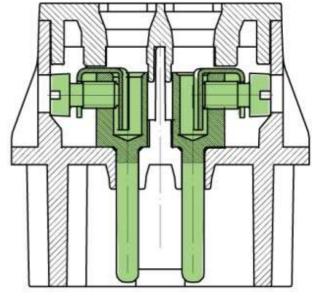


HEAVY DUTY CONNECTORS - SCREW CONNECTION TECHNOLOGY

This method is the most frequent way of connection in electrical connectors. Screw connection is designed conforming to EN 61984 /VDE 0627.

Characteristics of Screw Technology:

- Easy mounting process.
- Special tool is not required.
- This connection has high quality which enables the usage in vast area of applications.
- Rewiring is an important option in this technology.



Screw Connection

HEAVY DUTY CONNECTORS - SPRING CONNECTION TECHNOLOGY

Spring connection is designed conforming to EN 61984 /VDE 0627.

Spring connections should be support with spring tool (Flat screw driver).

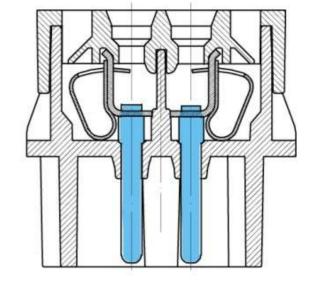
characteristics of spring Technology:

- This connection can be perform with no special tool.
- Able to support vibration proof connections.
- Has option of rewiring and it is not a permanent connection.

Steps:

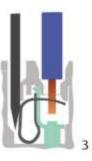
- 1-Inserting the screw driver into spring hole.
- 2-Hold the screw driver and prepare the cable.
- 3-Insert the cable into cable section.
- 4-Bring out the screw driver to support the connection

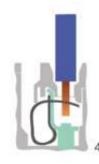




Spring Connection











Çok Kontaklı Fiş Prizler – Bağlantı Teknolojileri - Krimp

This method has the highest quality in terms of contacting the cables to connectors in electrical connectors. Crimp connection is conforming to EN 61984 /VDE 0627. Crimp connections should be support with crimping tool to guaranty the permanent connection.

Characteristics of Crimp Technology

- High quality connection comparing with other technologies.
- Repeatability of using the connectors.
- Its compact feature enable more contact density.
- long-lasting connection...



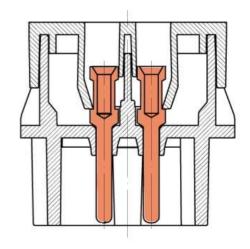
16A Crimp Contacts Cable Cross Sections 0.14~4.00mm²

10A Crimp Removal Tool



10A Crimp Contacts Cable Cross Sections 0.14~2.50mm²

16A Crimp Removal Tool



Crimp Connection

10 & 16 A Crimping Tool



